Asbury Graphite Mills, Inc.	PO Box 144, 405 Old Main St. Asbury, NJ 08802	908-537-2155
Cummings – Moore Graphite Co.	1646 N. Green Ave. Detroit, MI 48209	313-841-1615
Anthracite Industries	PO Box 112, Sunbury, PA 17801	570-286-2176
Southwestern Graphite	PO Box 876, 2564 Hwy 12 DeQuincy, LA 70633	337-786-5905
Asbury Graphite of California	2855 Franklin Canyon Rd. Rodeo, CA 94572	510-799-3636
Asbury Graphite & Carbons NL B.V.	Fregatweg 46 B-C, Maastricht 6222 NZ Netherlands	+31437600610
Graphitos Mexicanos de Asbury, S.A. de C.V.	Blvd José Maria Morelos No.389 Nte, Hermosillo 83148 Mexico	526622678598

Safety Data Sheet

Section 1 – Identification of the Substance / Preparation, and of the Company

1.1: Product Identifier

Trade Name:	coke, calcined	Ecogreen C
REACH Registration Number:	Exempt	
Substance Name:	Calcined coke CAS#150339-33-6	EC Number: 604732-7

1.2: Indentified uses of the substance or mixtures

1.2.1 Uses: Inorganic source of carbon, filler, thermal additive, re-carburizer, casting powders, drilling fluids, plastic additive, rubber additive, tint/pigment, chemically resistant additive, general inert filler-additive.

1.2.2 Uses Advised Against: For industrial use only, not for food, drug, or cosmetic applications.

1.3: Supplier Information

Company/Manufacturer:	Asbury Carbons, Inc. PO Box 144, 405 Old Main Street Asbury, NJ 08802	Telephone: 908-537-2155 Telefax: 908-723-2908 Preparer: RTW Email Address: rweir@asbury.com Date Prepared: 3/29/2021

1.4: Emergency Telephone Number 1-800-255-3924

Section 2: Hazards Identification

2.1: Classification of substance

Calcined coke is not a hazardous substance

2.2: Label Elements

Calcined coke is not a hazardous substance, no label elements are required

2.3: Other hazards

None known

Section 3 – Composition/Information on Ingredients:

Chemical Composition: Carbon variety Calcined coke (100%)
CAS # 150339-33-6
EC # 604-732-7
Molecular Weight: 12.0

Section 4 – First Aid Measures

4.1.1 Inhalation	Remove patient to particulate-free environment. Wear approved dust mask to avoid breathing dust. Seek medical attention if irritation persists.
4.1.2 Skin contact	Wash with mild soap and warm water: Calcined coke is non-staining to skin and is not a chemical irritant.
4.1.3 Eye contact	Rinse with tepid water until eyes are clear of particulates. Seek medical attention if irritation persists.
4.1.4 Ingestion	Get immediate medical attention. Do not induce vomiting unless directed by medical personnel. Calcined coke is not known to be toxic by ingestion. However,ingestion may cause digestive system blockage.
4.2 Most important symptoms and effects, both acute and delayed: No Data Available	
4.3 Indication of any immediate medical attention and special treatment needed: If patient exhibits shortness of breath, choking, powder inundated eyes or mouth; immediate medical attention may be required.	

Section 5 – Fire Fighting Measures

Calcined coke is not flammable under normal conditions	
5.1 Extinguishing Media	Dry chemical extinguisher, water, sand, limestone powder,
5.2 Special Hazards	This substance will burn but is not easily ignited. At temperatures above 1500 C, calcined coke reacts with substances containing oxygen,including water and carbon dioxide. In case of intensely hot fire events, use sand to cover and isolate calcined coke.
Products of Combustion:	Carbon dioxide, CO_2, carbon monoxide, CO, sulfur dioxide, SO_2.
5.3 Advice for Fire Fighters: Use self contained air pack, gloves, safety goggles	
5.4 Additional Information: USA NFP Rating 010	

Section 6 – Accidental Release Measures

	Wear approved dust mask, safety goggles, and conventional work gloves.
Methods for Cleaning Up:	Conventional Sweep or vacuum. Avoid creating dusting conditions

6.1 Personal precautions , protective equipment and emergency procedures
6.1.1 For non-emergency personnel: Wear approved dust mask, safety goggles, and conventional work gloves. Use conventional cleanup techniques and avoid creating dust. Vacuum is preferred over sweeping. Wear a dust mask/respirator to reduce the change of inhaled dust. Calcined coke is electrically conductive and any cleanup methods should avoid contacting calcined coke with electrical circuitry.
6.1.2 For emergency responders: Wear approved dust mask, safety goggles, and conventional work gloves. Same methodology as for non-emergency personnel(sec 6.1.1)
6.2 Environmental Precautions: Calcined coke is inert and insoluble and will not pose any soluble ion hazards to the environment. However, good housekeeping practices should be followed and spilled material should be cleaned up, and disposed of in an appropriate manner.
6.3 Methods and material for containment and clean up: No special containment needed other than conventional vacuuming and waste containment. Avoid creating dust. Calcined coke is electrically conductive and any cleanup methods should avoid contacting calcined coke with electrical circuitry.
6.4 Reference to other sections: Not needed 6.5 Additional information: Not needed

Section 7 – Handling and Storage

7.1 Precautions for safe handling

7.1.1 Handling Use conventional methods, but avoid dusting conditions. Keep powder from contacting eyes. Calcined coke is a conductor of electricity. Avoid contact between calcined coke and electrical circuitry.
7.2 Conditions for safe storage, including any incompatibilities.
Storage and Incompatibilities Store all carbonaceous materials in a dry location. Calcined coke is incompatible with all oxidizing agents
Dust Explosibility Hazards: Very finely divided calcined coke powder poses a very slight risk of dust explosion hazard: Dust class ST1, MIE greater that 10 J (very low hazard of spark ignition)

Section 8 – Exposure Controls/ Personal Protection

8.1 Control parameters

8.1.1 Occupational exposure limits				
Component	CAS No.	%	ACGIH TWA	Control Reference
Calcined coke	150339-33-6	100	3.0 mg/m^3 Respirable particles	2014 ACGIH TLV Handbook: Low toxicity/insoluble or poorly soluble-Not otherwise specified
Calcined coke	150339-33-6	100	10.0 mg/m^3 Inhalable dust	2014 ACGIH TLV Handbook: Low toxicity/insoluble or poorly soluble-Not otherwise specified
Engineering Measures	Use adequate dust collection to maintain dust levels below the control or recommended values.			
Respiratory Protection	Approved dust mask, type N95 recommended.			
Eye Protection	Conventional safety glasses or goggles.			
Skin Protection	Conventional work gloves and clothing.			
Additional	None			

8.2 Exposure controls

8.2.1 Appropriate engineering controls: Use adequate dust collection to maintain dust levels below the control or recommended values.
8.2.2 Personal protective equipment 8.2.2.1 Eye/Face Protection: Wear laboratory goggles, or full side shielded safety glasses. 8.2.2.2 Skin Protection: Conventional work gloves and clothing. 8.2.2.3 Respiratory Protection: Approved dust mask, type N95 recommended.
8.2.3 Environmental exposure controls: Calcined coke is inert and insoluble. To the best of our knowledge, calcined coke will not present any environmental hazards. No special environmental exposure controls, other than standard practices for dust and spill control, are required.

Section 9 – Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Color:	Gray to Black	Material State	Solid, granular or powder
Odor	None		
Boiling Point:	NA	Melting Point	Sublimates at 3652C
Specific Gravity	2.0	Vapor Density	Not applicable
Vapor Pressure (mm Hg)	NA	% Volatile (By Wt.)	0-1%
Solubility in Water	Insoluble	Evaporation Rate:	Not applicable
pH	NA	Auto Ignition	Above 500 ˚C
Decomposition Temp	Oxidizes above 450C	Dust Explosion class	ST1=KST>0-200 bar m/s, MIE above 10 J.
Flash Point	NA Solid substance with very high melting point.		

Section 10 – Stability and Reactivity

10.1 Reactivity	Calcined coke is non-reactive under ambient conditions.
10.2 .Stability	Stable. Will not polymerize or self react spontaneously.
10.3 Possibility of hazardous reactions	None known
10.4 Conditions to Avoid	Avoid contact with oxidizing agents. Calcined coke will begin to oxidize at temperatures above 450 C.
10.5 Incompatible materials	Oxidizing agents
10.6 Hazardous products of decomposition	Carbon Dioxide (CO_2), Carbon Monoxide (CO), Sulfur dioxide (SO_2)
Flammable Limits (% by Vol.)	LEL and UEL values not available: Minimum Ignition Energy (MIE) greater than 10 joules. When exposed to extremely high energy ignition sources very finely divided calcined coke powder can form explosive mixtures with air. Avoid contact between calcined pitch coke dust clouds and high energy ignition sources. Classified as combustible but not flammable.

Section 11 – Toxicological Information

11.1 Information on toxicological effects

Toxicological information about calcined coke is not available. Calcined coke is inert, insoluble and is not expected to present ingestion, or other toxicity hazard.

Aspiration hazard: Solid substance. Based on available data the classification criteria are not met.

Symptoms related to the physical, chemical and toxicological characteristics:

In case of ingestion: Calcined coke is inert and insoluble, no ingestion toxicity is expected. However, irritation of the gastrointestinal tract may occur.
In case of skin contact: Mechanical irritation is possible.
In case of inhalation: Inhalation may result mechanical irritation of the respiratory tract. No symptoms are expected if relevant occupational exposure levels are adhered to. In situations of repeated excessive lung overload due to a high airborne concentration of particles of respirable size for extended periods of time pneumoconiosis may develop. See section 4 for first aid measures.
In case of eye contact: No human data on effects after eye contact. Contact with eyes may result in mechanical irritation. See section 4 for first aid measures.

Section 12 – Ecological Information

12.1 Toxicity:	Calcined coke is inert and insoluble. To the best of our knowledge, calcined coke does not present any significant environmental hazards. Carbon is the principal constituent of calcined coke, and is not expected to pose a toxic hazard to aquatic organisms.
12.1.1 Aquatic Toxicity: Data not available. Calcined coke is not water soluble and does not present a soluble-ion hazard. Fine Calcined coke particles suspended in natural water bodies may be harmful to organisms sensitive to suspended solids.	
12.1.2 Sediment toxicity: None known or expected.	
12.1.3 Terrestrial toxicity: None known or expected.	
12.2 Persistence and degradability: Calcined coke is a reduced form of carbon and will not degrade further under normal conditions. This form of carbon is stable, unreactive in water under ambient conditions, and is insoluble.	
12.3 Bioaccumulation potential: There is no evidence indicating that Calcined coke is bioaccumulative.	
12.4 Soil Mobility: Calcined coke is not expected to have mobility in soil as it is an insoluble, inorganic substance.	
12.5 PBT and vPvB assessment: Calcined coke is not a persistent bioaccumulative and toxic substance.	
12.6 Other adverse effects: None known. Calcined coke has no ozone depleting potential.	

Section 13 – Disposal Considerations

Dispose of in a manner which conforms to local, state and Federal regulations.

Calcined coke is a reduced form of carbon. Calcined coke is non-hazardous but disposal of waste should be handled in a responsible matter.

Calcined coke is a form of elemental carbon so it is not biodegradable.

Provision of a European Waste Catalog, waste code number, should be handled in agreement with the regional waste disposal company.

Packaging should be completely emptied of contents and disposed of in a manner specified by the recycler/regional disposal contractor. Dust formation from packaging residues should be avoided. Store empty packaging in a suitable receptacle

Section 14 – Transport Information

14.1 UN Number	Not applicable
14.2 UN Proper shipping name	Not applicable
14.3 Transport hazard class	Not applicable
14. 4 Packing Group	Not applicable
14.5 Environmental hazards	None known
Marine Transport	Not classified as a hazardous material
Land Transport	Not classified as a hazardous material
Air Transport	Not classified as a hazardous material per IATA
Transport Label Required	No label required

Section 15 – Regulatory Information

15.1 Regulatory Status and Inventories

Not Classified	
Inventory Information:	
USA TSCA	Yes
EEC EINECS	# 604-732-7
NDSL	Canada Gazette, Part 1, 141 #27:1952(July 2007)
REACH: Calcined coke is exempt from REACH registration per Annex V, Paragraph X.	
RoHS: Calcined coke is compliant with the EU RoHS directive	
WEEE: Calcined coke is compliant with the EU waste electrical and electronic equipment directive	
15.2 Chemical Safety Assessment: For this substance a chemical safety assessment is not required	

Section 16 – Other Information

Abbreviations Used:

ACGIH TWA American Council of Government and Industrial Hygienists Time Weighted Average value.
CAS Chemical Abstracts Service
NA Not applicable
N.O.S. Not otherwise specified
BW Body weight